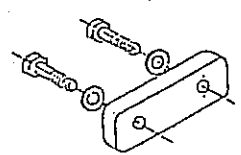


MODEL BM



MODEL BM MERCURY 20 HP

4 STROKE 2 CYL 22.4 CU. IN.

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	1	2107	PUMP ADAPTER BM	52	1	2118	IMPELLER 6-79 CB W/36.1 SLEEVE
2	1	2114	SHIFT ROD GUIDE BM	53	1	36.1	SHAFT SLEEVE PLASTIC MEDIUM
3	6	635	1/4 WASHER AN960C416	54	1	1705	IMPELLER TEE KEY - 1/2 ROUND
4	3	578	BOLT HEX HD 1/4-20 X 1 3/4	55	7	21	SHIM WASHER MEDIUM
5	1	2106	ADAPTER PLATE BM	56	1	805	NUTKEEPER MED/PKG 2 PER BAG
6	4	640	WASHER SPRING LOCK 5/16	57	1	22.1	SHAFT NUT 5/8-18 BRASS
7	4	595	BOLT HEX HD 5/16-18 X 2	1	1	2120	INTAKE ASSY 6 REDUCED WITH GRILL & LINER
8	1	606	BOLT HEX HD 3/8-16 X 1 1/4	58	1	2119	LINER 6 W/HARDWARE REDUCED 5/8 INCH
		2111	VOLUTE WITH GATE BM	59	4	638	WASHER SPRING LOCK 1/4
9	1	2110	VOLUTE WITH EXHAUST TUBE BM	60	4	572	BOLT HEX HD 1/4-20 X 5/8
10	1	221	EXHAUST TUBE SMALL 1 1/2	61	1	853	INTAKE PAINTED ONLY
11	1	847	CLIP EXHAUST TUBE 3/4	62	2	216	GRILL ROD SMALL
12	2	621	NYLOC 10-32	63	8	215	GRILL BAR SMALL
13	1	975	LUBE HOSE ASSY	64	6	573	BOLT HEX HD 1/4-20 X 3/4
14	1	539	ZIRC FITTING 1/4-28	65	1	1275	KEY, TEE WATER PUMP
15	1	550	GREASE GUN	66	2	564.1	SOCKET HD SCREW 1/4-20 X 1
16	1	552	GREASE 10 OZ TUBE 630-AA	67	1	1718	TORSIONAL DAMPER 5/8
17	1	1355	REVERSE GATE SMALL				
18	2	535	NYLINER 3/8 ID X 11/16				
19	1	1177	SPRING GATE PIVOT 3/8				
20	2	821	PIN GATE PIVOT 3/8 SMALL				
21	1	1043	SHAFT ROLLER				
22	2	624	NYLOC 1/4-28				
23	1	1042	ROLLER ASSY				
24	1	636	WASHER SPRING LOCK M10				
25	1	1035	SHIFT CAM MEDIUM				
26	1	1037	BUSHING CAM				
27	1	1038	WASHER CAM				
28	2	1039	SHIM-CAM				
29	1	1036	CAM ECCENTRIC DRILLED				
30	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH				
31	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH				
32	1	1170	SPRING GATE BUMPER				
33	1	1169	GATE BUMPER				
34	1	559.2	FIL HD SLOTTED 10-32 X 1 1/4 PATCH				
35	1	2105	SHAFT ASSY COMPLETE, BM, 11T				
	1	2104	SHAFT ONLY, BM, 11T, 22 13/16 LG				
36	1	41	SHAFT BEARING THRUST RING				
37	1	477	COLLAR BACKFIT 7205				
38	1	1536	THRUST WASHER				
39	1	504	BEARING 7205B-UA				
40	1	511	TRUARC 5100-98				
41	1	1535	SPACER				
42	1	512	TRUARC N5002-212ZD				
43	1	433	UPPER SEAL CARRIER W/SEALS & O RINGS				
44	4	517	SPIROLOX RR-150S				
45	2	506	SEAL INNER				
46	2	507	SEAL OUTER 6324-S				
47	2	526	O RING 568-135 3/32X1 15/16X2 1/8				
48	1	1166	BEARING CARRIER W/SEALS & O RINGS AE				
49	3	521	O RING 568-011 1/16X5/16X7/16				
50	2	637	WASHER SPRING LOCK #10				
51	2	561	FIL HD SLOTTED 10-24 X 5/8				

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS

GATE SHIFT CABLE ASSY – TILLER TRANSOM MOUNTED – SHORT 2116

BEARING, SEAL, SNAP & “O” RING KIT 803.1